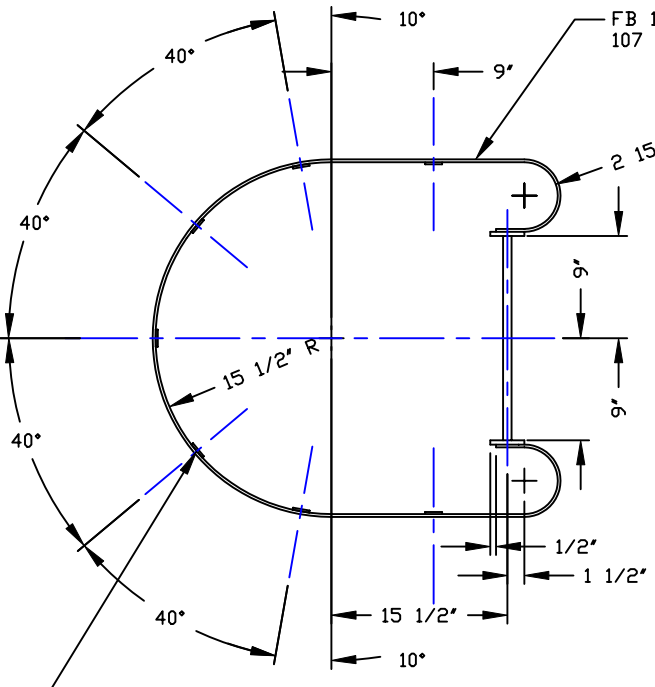
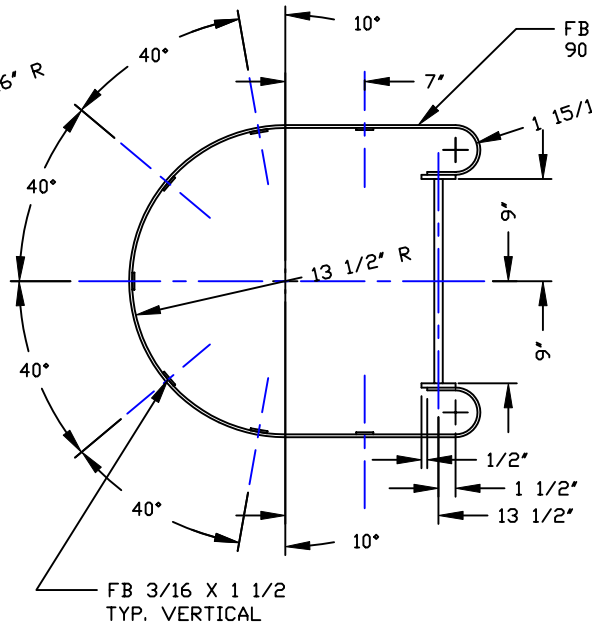


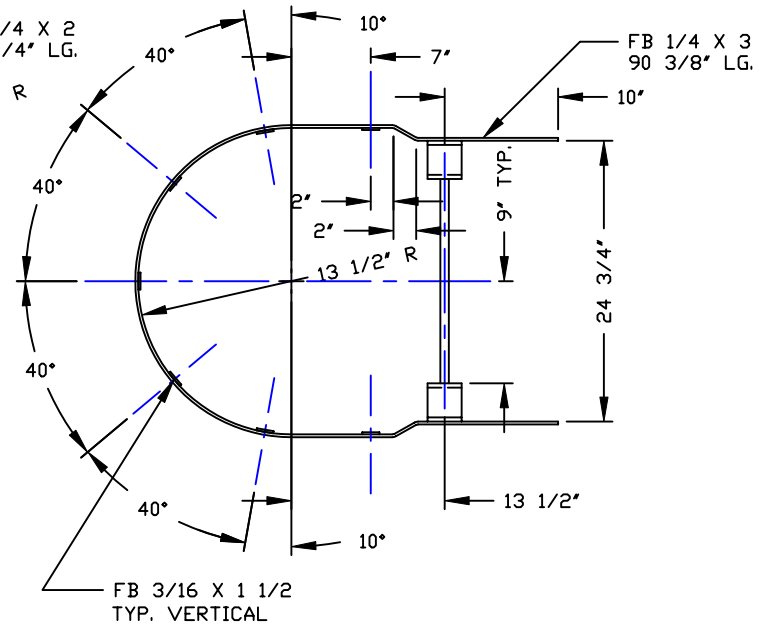
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DETAIL ①
BOTTOM LADDER HOOP
 (1) REQ'D PER CAGE
 SCALE: 1" = 1' - 0"



DETAIL ②
INTERMEDIATE LADDER HOOP
 SEE LADDER DIMENSION SCHEDULE
 FOR QTY. PER CAGE
 SCALE: 1" = 1' - 0"



DETAIL ③
TOP LADDER HOOP
 (1) REQ'D PER CAGE
 SCALE: 1" = 1' - 0"

LADDER DIMENSION SCHEDULE			INTERMEDIATE HOOP QTY.	CAGE GROUND CLEARANCE
DIM. 'A'	DIM. 'B'	DIM. 'C'		
6 FT	NA	NA	NA	NA
7 FT	NA	3 FT - 6 IN	(0)	7 FT
8 FT	NA	3 FT - 6 IN	(0)	8 FT
9 FT	2 FT	5 FT - 6 IN	(1)	7 FT
10 FT	3 FT	6 FT - 6 IN	(1)	7 FT
11 FT	4 FT	7 FT - 6 IN	(1)	7 FT
12 FT	4 FT	7 FT - 6 IN	(1)	8 FT
13 FT	2 FT	9 FT - 6 IN	(2)	7 FT
14 FT	3 FT	10 FT - 6 IN	(2)	7 FT
15 FT	4 FT	11 FT - 6 IN	(2)	7 FT
16 FT	4 FT	11 FT - 6 IN	(2)	8 FT
17 FT	2 FT	13 FT - 6 IN	(3)	7 FT
18 FT	3 FT	14 FT - 6 IN	(3)	7 FT
19 FT	4 FT	15 FT - 6 IN	(3)	7 FT
20 FT	4 FT	15 FT - 6 IN	(3)	8 FT



NOTE:
 USE 3/16" FILLET WELDS FOR ALL JOINTS ON DETAILS 1 THROUGH 3.

- NOTES:**
- THIS IS A COMPUTER GENERATED DRAWING. DO NOT REVISE BY HAND.
 - COMPUTER DWG. NAME: "LADDERA" = SH. 1, "LADDERB" = SH. 2, "LADDERC" = SH. 3.
 - FOR DIMENSIONS 'A,' 'B,' & 'C,' SEE LADDER DIMENSION SCHEDULE.

DWG. TITLE			
STEEL LADDER ASSEMBLY			
SCALE: 1/2"=1'-0"	POLY PROCESSING CO.	DR. K. KEMP	
DATE: 07-08-97		CK. D. RECTOR	
		SHEET:	DWG. NO.
		2 OF 3	PPC080897-2
			REV. J