

RECOMMENDED TORQUE VALUES

ALWAYS:

1. Lubricate bolts with anti-seize compound prior to installing nuts.
2. Tighten the nuts in a crisscross pattern using a torque wrench. Tighten in 5 ft. lb. increments.

Fitting	Torque
PVC Bolted Flange	15-20 ft. lbs.
CPVC Bolted Flange	15-20 ft. lbs.
PP Bolted Flange	15-20 ft. lbs.
Stainless Steel Bulk Head	30 ft. lbs.
B.O.S.S.® Fitting	15-20 ft. lbs.
Bellows Transition Fitting	15-20 ft. lbs.
IMFO® Flange Fitting	15-20 ft. lbs.
Flexible Connections	15-20 ft. lbs.
PVC Bulkhead Fitting	1/4 turn beyond hand tight