

UNLOADING INSTRUCTIONS

- Keep personnel clear of tank, rigging, and lift equipment! Improper and unsafe unloading can result in property damage, serious injury, or death.
- **DO NOT STAND OR WORK ON TOP OF TANK.** The tank surfaces are flexible and slippery and a dangerous fall could occur. There is no weight or load rating for the domes of tanks.
- **Use of Lifting Lugs:**
 - Stand tank vertical. If tank has IMFO® outlet, block under tank to protect IMFO®. See page 17 for flange support example.
 - **Consult the tank drawing for the proper number of molded-in lifting lug sets to use during a lift.** Two molded lugs constitute a set. See picture below.



- **Use of Manway:**
 - Use a lifting device as shown below. The bar should be a minimum 3" in diameter, have adequate strength for the load, and range in length from 42" to 46".



- **Use of Forklift:**
 - Ensure the forklift tines are **smooth and free from burrs.**
 - Use **extended tines** if handling a large tank.
 - **Tie the tank** to the forklift mast to prevent rolling or sliding.