

24" SAFE-SURGE EMERGENCY PRESSURE RELIEF ASSEMBLY STANDARD (8) BOLT PATTERN SHOWN

9/16" DIAMETER HOLE ON 29" BOLT CIRCLE (8) REQ'D EQUALLY SPACED

10"/MUSHROOM LID/PE BLACK/STOCK WEIGHTED TO BE FILLED W/SAND

2" RIEKE PLUG/NAT/PE

3/8" THK GSKT GLUED TO LID

1/2-13 X 2 1/8" LG BOLT BLACK PE/(8) REQ'D

24"/SAFE SURGE MANWAY COVER/BLACK PE

3/8" THK GSKT (OPTIONAL)

TYPICAL MANWAY CASTLE DRILL & TAP (8) 1/2-13 HOLE ON 29" BOLT CIRCLE EQUALLY SPACED

ARM/HINGE BRACKET


1/2" MACHINED PE NUT (4) REQ'D

1/2" PE BOLT FLAT HEAD (4) REQ'D

24"Ø OPENING

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| 10" Gasket Material: |
| 24" Gasket Material: |

NOTES:
1. THIS IS A COMPUTER GENERATED DWG. DO NOT REVISE BY HAND.

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| DWG TITLE | | 24" SAFE-SURGE EMERGENCY PRESSURE RELIEF ASSEMBLY | |
| SCALE: 1 1/2"=1'-0" |  PolyPROCESSING COMPANY | Central Region P.O. Box 4150 (71211) 2201 Old Sterlington Rd. Monroe, LA 71203 (504) 343-7565 FAX (504) 343-8795 | DR: S. NEWBURY CK: J. BRANTLEY |
| DATE: 7/1/10 | | SHEET 1 OF 1 | COMPUTER FILE 24MWYSSM |