LOWER SIDEWALL CONNECTIONS ALL MUST USE FLEXIBLE FITTINGS.

NOTE:

POLY PROCESSING

MOLDED-IN LADDER ATTACHMENT LUG TYP (2) PL

STANDARD COVER:
12" DIA/OUT THRD
BLACK PL
STOCK NO: 4358

SEE DETAILS

NOTE:

LUGS AND RUNWAYS ROTATED INTO VIEW FOR EASE OF MANUFACTURING IN LUG LOCATIONS.

NOTE:

MUST USE FLEXIBLE CONNECTIONS ALL LOWER SIDEWALL FITTINGS

REV: 10 REVISED DATE 06/13/16
REV: 9 REVISED DATE 06/13/15
REV: 8 REVISED DATE 06/13/14

CALCULATOR CAPACITIES/ WORK IN PROGRESS:

INNER: 2400
OUTER: 3600

2500 GALLON SAFE-TANK NUMBER 4358 PAT. BD. 1974/0445

2500 GALLON INNER TANK FOR OUTER TANK USE

2500 GALLON OUTER SAFE-TANK OPEN TOP TANK

NOTES:

1. THIS IS A COMPUTER GENERATED DRAWING. DO NOT REVISE BY HAND.
2. DIMENSIONS WILL VARY 3/32 IN. DUE TO VARIATIONS IN MACHINE MOLDS & CONDITIONS PREVAILING DURING MANUFACTURE & ASSEMBLY.
3. FIX INNER TANK HULLS IN COMPUTER FILE NO. HSU6301 TITLE 2500 GALLON INNER SAFE-TANK FOR OUTER TANK USE.
4. COMPUTER FILE NO. HSU6301 TITLE 2500 GALLON OUTER SAFE-TANK OPEN TOP TANK

CONFIDENTIAL PROPERTY OF POLY PROCESSING COMPANY
NOT FOR REPRODUCTION WITHOUT PERMISSION

SHEET 1 OF 1
DEELEY 03/19/19

SAFE-A-02500
Non-Controlled Copy

Information subject to change without notice

Verify rev level of paper copy with rev level on PPC web site

Molded-in Ladder Attachment Lug TYP (2) PL

Standard Cover 1/2" Lg/27t BP Thrd
Black PE
Stk # 4558

Notes:
1. This is a computer generated Dwg. Do not revise by hand.
2. Dimensions will vary due to variations in material, mold, and conditions prevalent during manufacture & usage.
3. For Outer Tank Dils See Computer File No. 1200334, Title: 2500 Gallon Outer Safe-Tank 2500 Gallon Inner Safe-Tank Assem.

Calculated capacities:
Volume in U.S. Gallons
4471 5468 6769

2500 Gallon Inner Safe-Tank

REV 'C' REVISED DOME BY JB 8/7/19 CKWM
REV 'P' REVISED COVER BY JB 7/7/09 CKWM
REV 'A' ADDED LADDER ATTACHMENT LUGS BY JB 8/1/04 CKWM

J. Brantley
Rev: C
Date: 09/13/19
Sheet: 1
Computer File: SAFE-I-02550

LOWER SIDEWALL CONNECTIONS ALL MUST USE FLEXIBLE FITTINGS

NOTE:

POLYPROCESSING

LUGS AND POCKETS ROTATED INTO VIEW SEE PLAN FOR ACTUAL LOCATION

NOTE: MUST USE FLEXIBLE CONNECTIONS ALL LOWER SIDEWALL FITTINGS

270°
220°
320°
180°
140°
90°
40°

SEE DTL "A"

4 7/8"
4 1/4"
1 1/2"

LUG DETAIL "A"
SCALE: NONE

NOTES:
1. THIS IS A COMPUTER GENERATED DWG. DO NOT REVISE BY HAND.
2. DIMENSIONS WILL VARY AND ARE FOR GUIDANCE IN MANUFACTURING.
3. CONDITIONS PREVAILANT DURING MANUFACTURE & USAGE.
4. CALIBRATION MARKERS ON TANK!

CALCULATED CAPACITIES
VOLUME IN US. GALLONS
DESIGN CAPACITY

PROD

2500 GALLON OUTER SAFE TANK
3100 OPEN TOP TANK

30/09/19